



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040678	ACI001-VC	2	1	Net 30	M6061T6R1.125	6061 Round Bar 1.125 ; MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft				12	8/10/2018	12		S108090	Stock	9/5/2018	\$ 4.50 / ft	0		\$54.05	Acier Ouellette Inc.
										Total:	12	12									\$41.02

Plex 9/5/2018 10:17 AM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040678

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO040678
PO Date: 8/3/18
Due Date: 8/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
AUG 03 2018

cmf

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M7075T6S.160		7075-T6 Sheet .160 : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive sf	Firmed	-	8/9/18	96 sf	0 sf	96 sf	\$24.429/sf	\$2,345.18
2		M6061T6R1.125		6061 Round Bar 1.125 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	-	8/9/18	20 ft	0 ft	20 ft	\$4.504/ft	\$90.08
Grand Total:												\$2,435.26

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél : 450-377-4248 MB: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MB: 514-336-4246 Ext.: 866-456-4242

DELIVERY - USINE

Copy

CO00102962

Billed to DART AEROSPACE LTD 1270, ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	Shipped to DART AEROSPACE LTD Ontario, Att : CHANTAL LAVOIE Tél.: 613-632-5200 Delivery Route 5	Customer N° CLI0001056 Date 2018/08/03 Delivery date 2018/08/09 Your order N° po040678 Processed by Denis Quenneville Salesman Carrier OUELLETTE VALLEYFIELD Credit Terme Net 30 Days
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Instruction F-M

Product Description	Weight	Qty	UM	CMD	EXP	B/O	IN	I	S	C	OUT
1 ROUND ALU 1 1/8 6061-T6 * RAL-118 5124 1 X 12' HEAT: Z100238076 copper Tube	14.00	12.00	PI2_\$CLB		1X						
2 ALU SHEET .160 7075-T6 NS FEAL-1607075 11805 2 sheet 48" x 144" ac18557-sa-2018/08/08 HEAT: 14330895 Paille He 925	214.18	96.00	PI2_\$CLB		2X	4' x 12'					

Total Weight (Lbs): 228.18

NJR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By:	Verified By:	Delivered By: P.O.M	Time
Customer's Signature			Date 18/08/10

Heat: Z00238076

5124

50587

15087

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 4500875969-1		CUSTOMER PART NUMBER: 160001009/EAST		PRODUCT DESCRIPTION: KAISERSELECT PRECISION ROD 1.125+/-0.005	
KAISER ORDER NUMBER: 6051071	LINE ITEM: 001	SHIP DATE: 03/30/2018	KAISER LOT NUMBER: Z00238076	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1024.000 LB	QUANTITY: 73.000 PCS	B/L NUMBER: 622323	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO:			SOLD TO:		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00238076	0001	0001	49.2	46.4	16.1	RE 93	N/A	N/A
Z00238076	0001	0002	49.0	46.2	16.2	RE 93	N/A	N/A
Z00238076	0001	0003	48.7	45.8	16.0	RE 93	N/A	N/A
Z00238076	0001	0004	49.3	46.5	16.3	RE 92	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
108385	.75	.25	.29	.13	.86	.09	.13	.02	.00	.00	.00	.01	.03

Applicable Requirements:

PER ASTM-B221-14, STENCILED ASME-SB221 2009 SECT II PER AMS-QQ-A-200/8A UNS# A96061
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILITIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications forming a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Plant Serial: 00328214

Kaiser Order Number: 6051071

Line Item: 001

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061 T6/T651/T651/T62 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6R[D.DDD]
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = M6061T6R0.625

RELEASED
R 2009-09-09
MD

B	REFORMAT DWG. ADD B211 & B221 SPEC (2N D6-1).	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG APPR			
APPROVED			
DE APPR			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M6061T6R		SHEET 1 OF 1	
TITLE		SCALE	
6061-T6 ROUND BAR		NTS	
COPYRIGHT © 2009 BY DART AEROSPACE LTD THE DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES FOR WHICH IT WAS ISSUED AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 R1.125
 DATE: 18/09/05

PO / BATCH NO.: P0040678/5108040

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.125"
 THICKNESS RECEIVED: 1.125"
 SHEET SIZE ORDERED: 6125"
 SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	ASTM B221
CORRECT THICKNESS	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	HT: 200238076
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AM</u>	SIGNED OFF BY: _____
DATE: <u>18/09/05</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

**ACIER OUELLETTE INC.**

935, Boul. du H vre
Salaberry de Valleyfield (Qu bec) J6S 5L1
T l.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation**SOU0123624****Billed to**

DART AEROSPACE LTD
1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE T l.: 613-632-5200

Customer N 

CLI0001056

Date

2018/08/02

Revision N 

0

Prices valid until**2018/08/09****Your Order N **

QUOTE

Processed by

Denis Quenneville

Salesman

DENIS

Carrier

OUELLE SDV

Credit Terms

Net 30 Days

Page

1

Product N� and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ALU SHEET .160 7075-T6 NS FEAL-1602024 9442 <i>412</i> 2 SHEET ALUM.7075-T6 SPV ONE SIDE 48 X 144	214.18	96.00	PI2_\$CLB	96.00	PI2		96.00	24.429	2 345.23
ROUND ALU 1 1/8 6061-T6 * RAL-118 5124 1 X 20'	23.34	20.00	PI_\$CLB	20.00	PI		20.00	4.504	90.08
FUEL CHARGE FRAIS_ENERGETIQUE			\$						3.95
SPECIAL IMPORTATION FEES IMPORT			\$						0.00

Total Weight (Lbs)

237.52

Important

This offer is based on the availability, the price of material can change without notice in function of the evolution of the current market prices and international importation fees.
This offer is subject to credit approval.

Approved and Accepted by :

Date :

Sub-total

2 439.26

TVH-13 · · 317.10

Total (\$CAD)**2 756.36**